

CERTIFICATE

TTP-PW02-1-0643-0120.21.02

**THE CERTIFICATION BODY
TÜV THÜRINGEN POLSKA Sp. z o.o.**

certifies that company

Ślusarstwo Produkcyjne inż. Andrzej Pierończyk

ul. Budowlana 5, 41-100 Siemianowice Śląskie, Poland

has implemented and applies the requirements of the standard

**PN-EN ISO 3834-2:2021-09
EN ISO 3834-2:2021**

Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

The scope of certification is presented in the Annex to this certificate.

Date of first certification: 02.02.2021
Place and date of issue: Katowice, 03.02.2025
Certification expiration date: from 03.02.2025 to 01.02.2029

Date of next surveillance audit: until 18.12.2026 under pain of the certificate validity loss.

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38
40-599 Katowice



The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl




Dominik Bartecki
Director of the Certification Centre

Annex to Certificate No. TTP-PW02-1-0643-0120.21.02 issue 01 date 03.02.2025
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Certificate holder	Ślusarstwo Produkcyjne inż. Andrzej Pierończyk ul. Budowlana 5, 41-100 Siemianowice Śląskie, Poland
Welding location (production)	Ślusarstwo Produkcyjne inż. Andrzej Pierończyk ul. Budowlana 5, 41-100 Siemianowice Śląskie, Poland
Scope of application and products	Production of metal structures and their parts. Construction of rail vehicles and their components.
The welding methods used (according to EN ISO 4063)	135 – MAG welding with solid wire electrode 135 automat – Automatic MAG welding with solid wire electrode 141 – TIG welding with solid filler material (wire/rod)
The base materials used (groups according to ISO/TR 15608)	1.2, 7.1, 8.1, 22
Characteristics of products	Length up to 12,0 m Material thickness up to 70,0 mm Pipe diameters from 17,5 to 2000,0 mm Range of wall thicknesses from 1,0 to 70,0 mm
Welding supervisor	Paweł Snopek, IWE Deputy: Adam Pierończyk, VT2
Supervision of non-destructive testing	Adam Pierończyk, VT2 Deputy: ---
Remarks:	This certification was granted in accordance with the certification program PW 02 01.03.2019.

Katowice, 03.02.2025




Dominik Bartecki
Director of the Certification Centre