

## SCOPE OF THE CERTIFICATION

**Certificate holder**

Ślusarstwo Produkcyjne inż. Andrzej Pierończyk  
ul. Budowlana 5, 41-100 Siemianowice Śląskie, Poland

**Welding locations  
(manufacturing locations)**

Ślusarstwo Produkcyjne inż. Andrzej Pierończyk  
ul. Budowlana 5, 41-100 Siemianowice Śląskie, Poland

Welding process to EN ISO 4063	Parent material group to ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3,0 – 24,0 mm	BW, PA
135	1.2	t = 1,4 – 24,0 mm	FW, PB
135 robotic	1.2	t = 1,0 – 24,0 mm	BW, PA
135 robotic	1.2	t = 1,4 – 24,0 mm	FW, PB
141	7.1, 8.1	t = 1,4 – 4,0 mm	FW, PB
135	1.2	t = 17,5 – 70,0 mm, D = 17,5 – 70,0 mm	BW, PH
141	22	t = 3,0 – 20,0 mm	BW

**Area of application and products**

Construction of simple parts of rail vehicles with purchases.

**Responsible welding coordinator (RWC)**

Paweł Snopek, IWE Level A external year of birth: 1980

**Deputy of RWC**

Adam Pierończyk Level B internal year of birth: 1984

**Additional coordinators**

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**Comments:**

This certification was granted in accordance with the certification program PW 02 date 01.03.2019

*\*[D]esign, [P]roduction, [M]aintenance, [S]upply*

Katowice, 07.01.2026




**Dominik Bartecki**  
Director of the Certification Centre



AC 214



# CERTIFICATE

TTP-PW02-2-0643-0017.21.05

**CERTIFICATION BODY**  
**TÜV THÜRINGEN POLSKA Sp. z o.o.**

certifies that company

**Ślusarstwo Produkcyjne inż. Andrzej Pierończyk**  
**ul. Budowlana 5, 41-100 Siemianowice Śląskie, Poland**

Has implemented and applies the requirements of the standard

**PN-EN 15085-2+A1:2024-03**

**EN 15085-2:2020+A1:2023**

**Railway applications - Welding of railway vehicles and components**  
**Part 2: Requirements for welding manufacturer**

**Classification level CL 2 in the area of activity [P, S]\***

**The scope of certification is presented in the Annex to this Certificate.**

<b>Place and date of issue:</b>	Katowice, 07.01.2026
<b>Certification validity period:</b>	from 02.02.2024 to 01.02.2027
<b>Date of next surveillance audit:</b>	until 18.12.2026, under pain of the certificate validity loss.
<b>Lead auditor:</b>	Olgierd Nikel
<b>Auditor:</b>	---

**TÜV THÜRINGEN POLSKA Sp. z o.o.**  
ul. Żeliwna 38  
40-599 Katowice



The validity of the certificate can be checked by scanning the QR code or at the following address:

[www.tuv-thuringen.pl](http://www.tuv-thuringen.pl)



**Dominik Bartecki**  
Director of the Certification Centre

